

# ST-R6S F10 E



Qmax 365 m<sup>3</sup>/h - 6083 l/min (1607 USgpm) - Hmax 36 m (118 ft)

Code 10026607



## Product Data

Suction port  
**Welding flange - 6" ANSI B16.5 Class 150 RF**

Delivery port  
**Welding flange - 6" ANSI B16.5 Class 150 RF**

Qmax  
**365 m<sup>3</sup>/h - 6083 l/min (1607 USgpm)**

Hmax  
**36 m (118 ft)**

Solids handling  
**76 mm (3")**

Weight  
**370 kg (815 lb)**

Indicative picture of the product

## Self-priming centrifugal trash pump

### Characteristics

The ST-R self-priming centrifugal pumps are used in applications where a rapid priming capacity is required from demanding suction heights combined with the ability to transfer and manage polluted fluids, dirty and abrasives with suspended large diameter solids. The system is based on an inspectable pump casing which also acts as a water tank allowing a first quick priming without auxiliary systems, simplifying management of the system and reducing the time for maintenance.

The ST-R pumps are designed to facilitate unclogging operation in the field and ensure easy maintenance and high levels of reliability. The front inspection cover can be used to access all internal parts without disconnecting the pipes and without removing the pump from the installation.

### Applications

#### Treatment:

pumping polluted corrosive wastewater containing sand, mud or solids in suspension; dosing neutralizing liquids; pumping out settled sludge.

#### Industry:

clean, dirty, sandy, muddy, neutral, alkaline; low viscous petroleum products; milk of lime, caustic soda; washing, cooling, recirculation, smoke scrubbing.

#### Agriculture:

surface irrigation; liquid manure oxygenation; transfer and spraying liquid manure or fertilizers; distribution of liquid animal feed; transfer of wine must; washing.

### Benefits

#### 1) Rapid self-priming

Without foot valve up to a height of 7.5 m (24.5 ft)

#### 2) High resistance

To abrasive liquids which are turbid and sandy

#### 3) Semi-open impeller

High thickness casting impact resistant

#### 4) Wear plates

Easily replaceable stainless steel wear plates

#### 5) Easy maintenance

Removable front cover for direct access to all internal parts complete with 1/2" 6 bar air release valve

#### 6) Two separate oil chambers

one for the mechanical seal and one for the bearings

Varisco S.r.l. has certified its Quality, Environment and Safety Management System in accordance with the requirements of the international standard ISO 9001-14001-45001, recognized by the Lloyd Register.

# ST-R6S F10 E

## PERFORMANCE CURVES

Test according to **UNI EN ISO 9906 standard - level 2B**

Test liquid: **clean water, density 1.000 kg/m<sup>3</sup>**

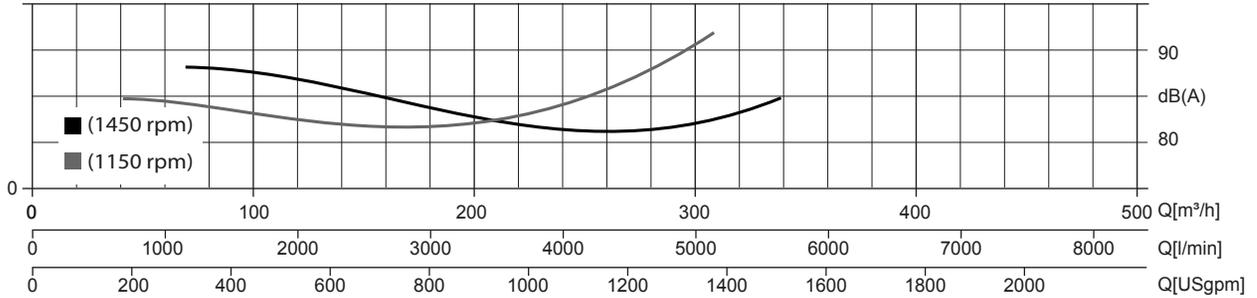
Spherical solids handling: **D.76 mm (3")**

Priming time (1.450 rpm): **14 s (with a suction lift of 2 m)**

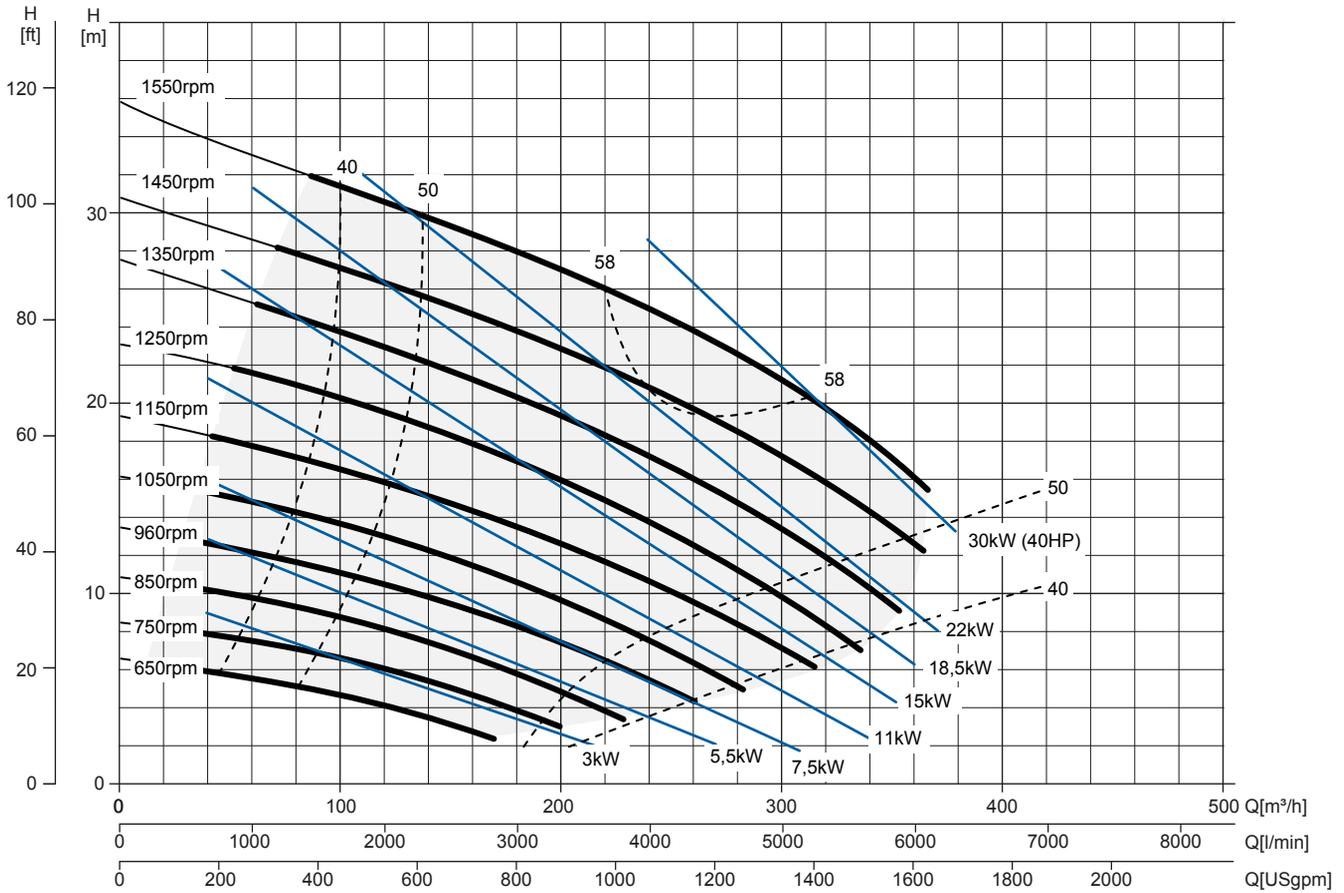
Installed power: **30 kW - 50 Hz**

### Noise Curve

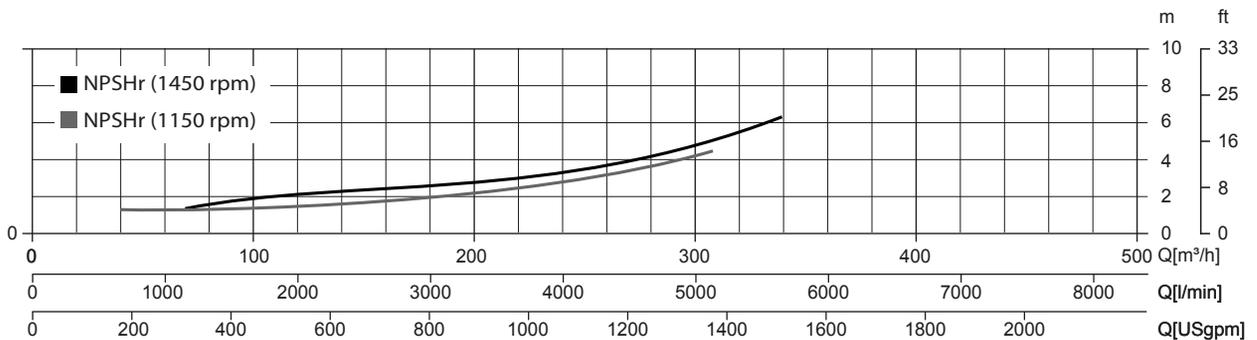
**dB(A)=max noise level at 1 m**



### Multiple Speed Curve



### NPSHr Curve



# ST-R6S F10 E

## TECHNICAL DATA

### Pump

Pump model	ST-R6S F10 E
Qmax [1,550 rpm]	365 m <sup>3</sup> /h - 6083 l/min (1607 USgpm)
Hmax [1,550 rpm]	36 m (118 ft)
Suction port	Welding flange - 6" ANSI B16.5 Class 150 RF
Delivery port	Welding flange - 6" ANSI B16.5 Class 150 RF
Impeller type	Semi-open, 2 vanes
Solids handling	76 mm (3")
Casing	Ductile iron EN 1563 EN-GJS-400
Impeller	Stainless steel ASTM A351 CF3M
Wear plates	Stainless steel ASTM A351 CF3M
Non-return valve	Check-valve, FKM
Shaft	Stainless steel SAF 2507 EN 10088
Mechanical seal oil lubricated	Tungsten carbide / Tungsten carbide
Seal elastomers	FKM
Seal lubrication	Oil
Support	Oil lubricated spherical bearings

### Arrangement

Model	Bare Shaft Support
Dimensions (L x W x H)	578 x 808 x 788 mm (23 x 32 x 31")
Coating	Polyurethane enamel, average thickness of 100 µm
Color	RAL 5010 blue (standard)
Height connection	568 mm (22")

### Optionals

Flanged ports DN150 PN16 EN1092-2 Type B	cod. 10049203
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### Weight

Net weight	370 kg (815 lb)
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### Dimensions

